



740105-00

---

# Astro Swing Control Box

2500 Series, 9300 Series

Installation Instructions



121 West Railroad Avenue  
Princeton, IL 61356-0100  
1-800-526-2400  
FAX: 800-248-1460  
[www.lcn.ingersollrand.com](http://www.lcn.ingersollrand.com)



© 2006 Ingersoll-Rand Company Limited

740105-00(5)



## IMPORTANT

These instructions are presented in step-by-step sequence. It is very important that installation begins with "1. Pre-Installation Site and Product Check" (page 3) and continues as directed after each section.



## WARNINGS

- Always disconnect main power to the operator prior to replacing.
- Control box contains no serviceable parts inside.
- Must be installed by certified AAADM installer.

## CONTENTS

General Information .....	2
Electrical Specifications .....	3
Pre-Installation Site and Product Check .....	3
Installation .....	4
Wiring .....	4
Keypad Settings .....	8
System Test .....	11
Troubleshooting .....	12
Release for Service .....	13

## GENERAL INFORMATION

The Astro Swing Control Box is for use with the Astro Swing Power Operator System. The system can operate a single door (2510, 9330, and 9340 Series) or a simultaneous pair of doors (2550 and 9350 Series).

### ANSI/BHMA A156.10 Compliance

The Astro Swing Power Operator System is a high energy product and **must** conform to the latest version of ANSI/BHMA A156.10 (American National Standard for Power Operated Pedestrian Doors).

The ANSI/BHMA A156.10 Standard **must** be referenced when installing or servicing an Astro Swing Power Operator System to ensure that all applicable requirements within the standard are met. These requirements include, but are not limited to:

- the use of guide rails
- the use of sensors (motion, presence, other)
- the use of finger guards
- the use of door signage
- general door performance

Failure to set up the Astro Swing Power Operator System per ANSI/BHMA A156.10 requirements may result in personal injury or property damage for which the installer is **LIABLE**.

For typical sensor application, see Figures 7-1 and 7-2 on page 14.

### Installation Instructions

All installation instructions are valuable references and should be given to the building owner or maintenance supervisor after installation is complete.

The Astro Swing Control Box installation instructions and the manufacturer's instruction manual accompanying any sensor must be referenced to ensure proper installation, setup, and operation.

## ELECTRICAL SPECIFICATIONS

AC input voltage .....	120 VAC
AC fuse .....	120 VAC, 2.5 A time-delay fuse
Motor protection .....	Solid state failure detection and shutdown
Activate inputs .....	dry NO contacts (close contacts to open door)
Safety inputs .....	dry NO contacts (closed contacts indicate an obstruction)
Breakaway input .....	dry NC contacts (open contacts indicate breakaway)
3-position switch input .....	dry 3-position switch
Power Boost disable input .....	dry NO contacts (close contacts to disable Power Boost)
Lock output .....	Form C dry relay contacts rated 8 A, 30 VDC maximum
Accessory power output .....	24 VAC, 1.5 A (protected by resettable thermal fuse)
Logic power output .....	5 V, 50 mA (protected by resettable thermal fuse)

### 1. PRE-INSTALLATION SITE AND PRODUCT CHECK

<div style="display: flex; align-items: center;"> <div style="margin-right: 10px;">⚠</div> <b>IMPORTANT</b> </div>		
Factory Authorized Door Leaf Size and Weight		
Type	Width per Leaf	Maximum Weight per Leaf
Single Door	36" to 48"	200 lb.
Simultaneous Pair	30" to 48"	200 lb.

- 1.1. All required installation steps listed before "8. Control Box Installation" in the Astro/Middle/Senior Swing installation instructions (part No. 740132-00) should be completed before installing the Astro Swing control box.
- 1.2. Check that the control box model (indicated on control box label; Figure 1-1) is correct for the application.
- 1.3. Check that the available AC voltage matches the control box voltage requirement (120 VAC).
- 1.4. Check that all accessories required for the application are on hand.

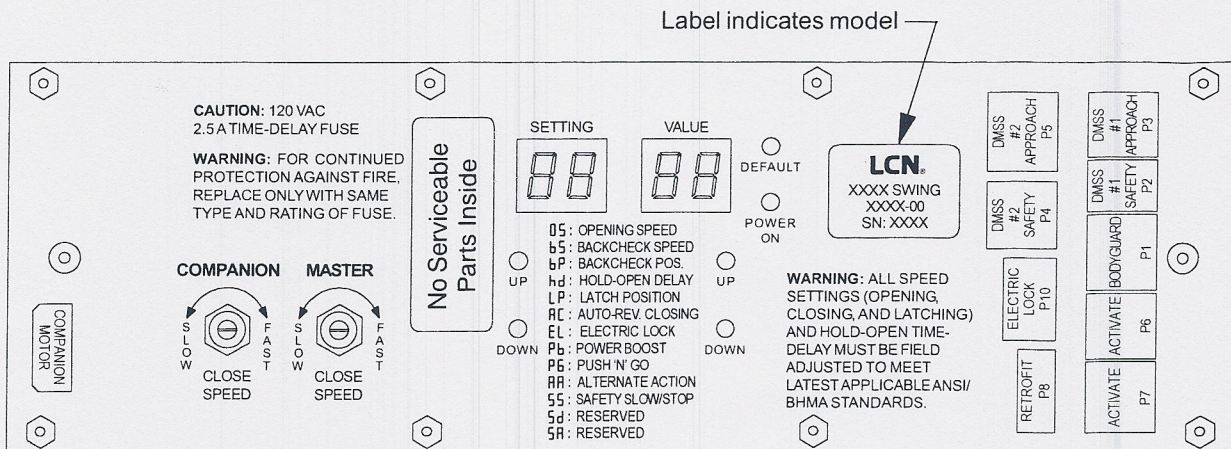


Figure 1-1

## 2. INSTALLATION

To install the Astro Swing Control Box, follow the Astro/Middle/Senior Swing installation instructions (part No. 740132-00) beginning with "8. Control Box Installation" on page 12 of those instructions.



### CAUTION

Improper installation or set up may result in personal injury or property damage. Follow instructions carefully. For answers to questions, call LCN at: 1-800-526-2400

## 3. WIRING

- Review the separate wiring diagrams in the accessory instructions so that all wiring can be completed.
- See Figure 3-1 for system configuration terminology.
- See Figure 3-2, Figure 3-3, and Figure 3-4 for names and locations of control box connectors.
- See Figure 3-5 for control box plug and jack descriptions, wiring, and mating cables.
- See Figure 3-6 for electric strike locking device sample wiring.
- See Figure 3-7 for EL (electric latch retraction) locking device sample wiring.



### CAUTION

When joining or separating a plug and receptacle, do not push or pull on wires. This may cause a wire to be pulled loose from a terminal, which may result in a malfunction.

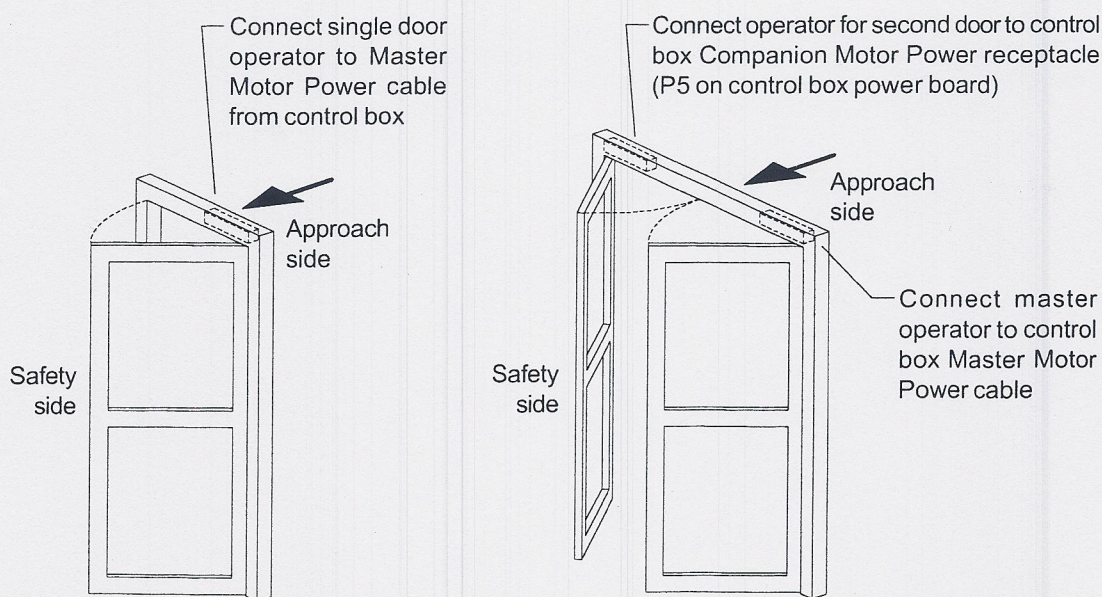
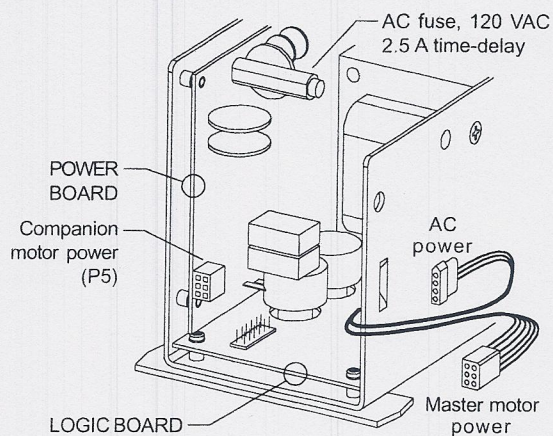
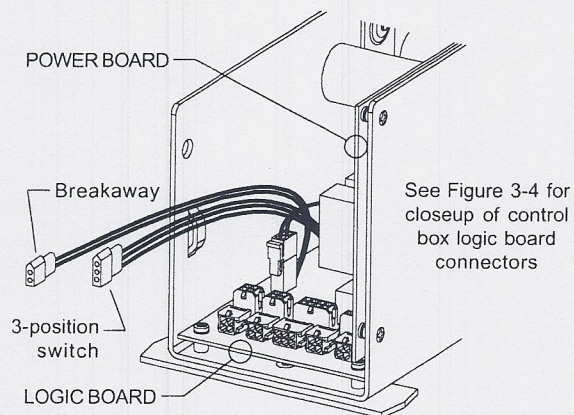


Figure 3-1

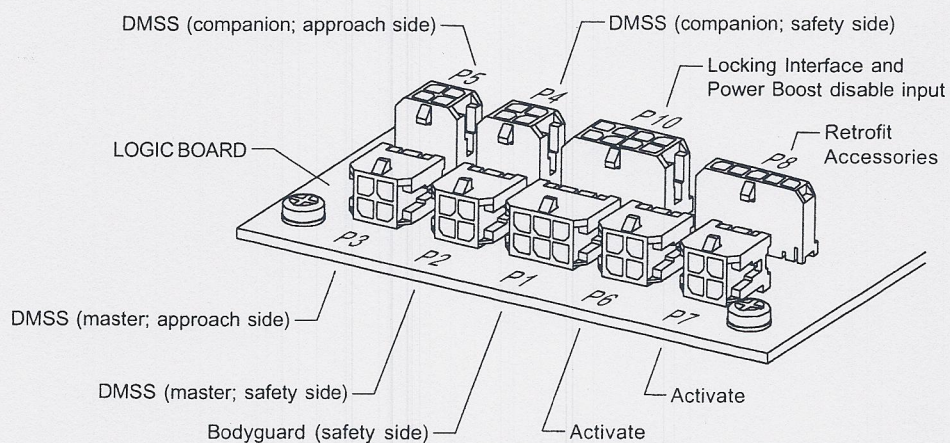
### 3. WIRING (continued)



**Figure 3-2.** Control box power board connectors.



**Figure 3-3.** Control box logic board connectors.



**Figure 3-4.** Closeup of control box logic board connectors.

### 3. WIRING (continued)

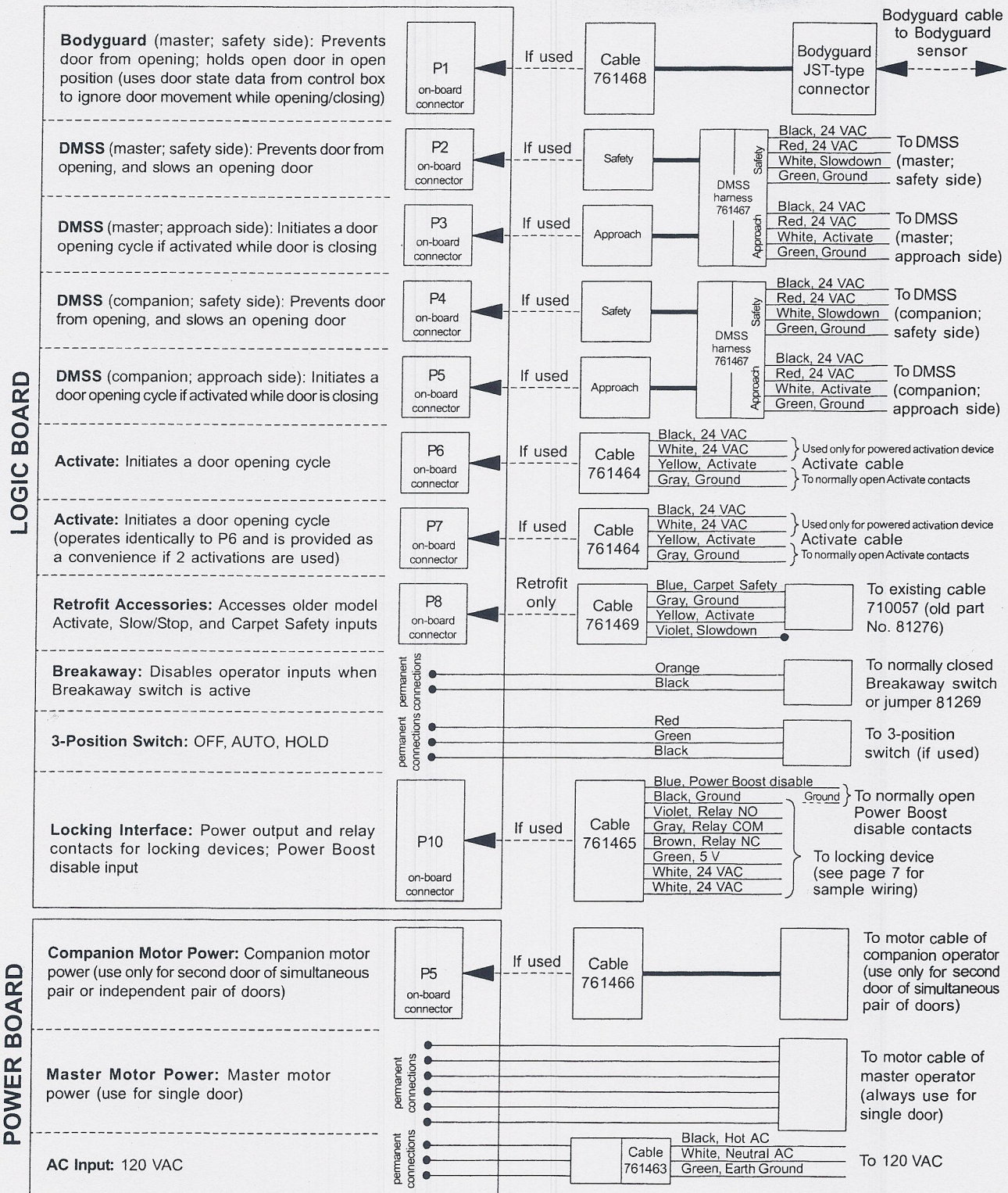


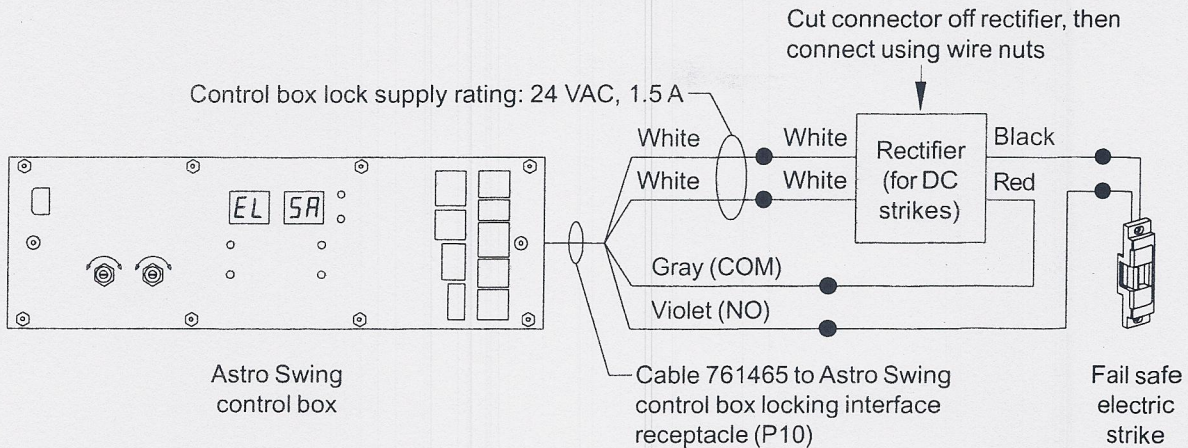
Figure 3-5

### 3. WIRING (continued)



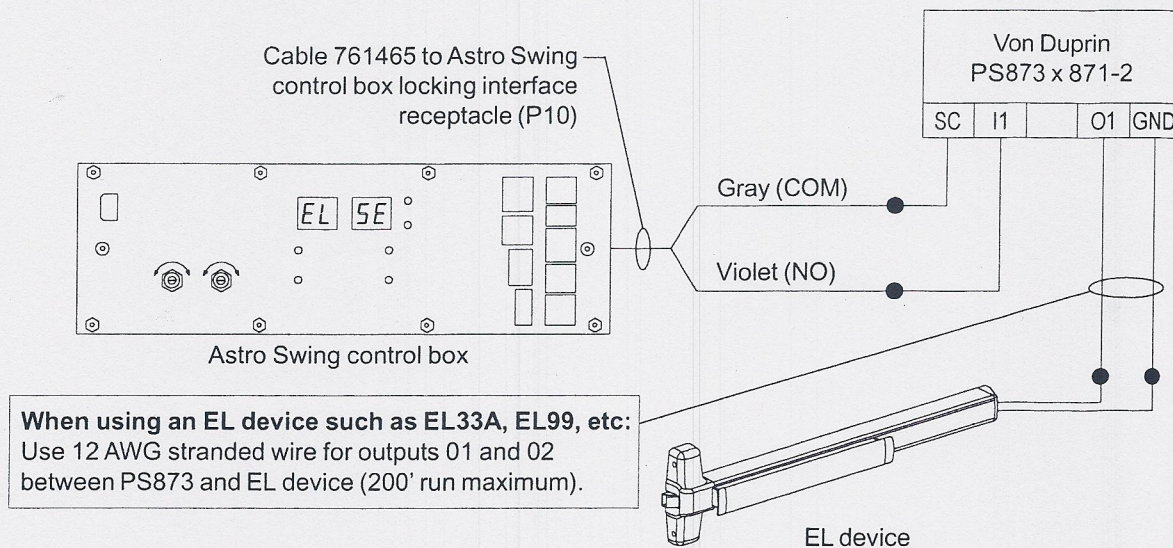
#### NOTE

Always wire the locking device to the NO (normally open) contact of the control box locking interface and use the keypad to set the EL (electric lock) setting to either SA (fail safe) or SE (fail secure).



The keypad EL (electric lock) setting is SA (fail safe). When the operator is on, the strike is locked when the door is closed and unlocked when the door is opening. When the 3-position switch is set to OFF, the strike is unlocked.

**Figure 3-6.** Sample Wiring for a Fail Safe Electric Strike Locking Device



The keypad EL (electric lock) setting is SE (fail secure). The control box locking relay signals the PS873 x 871-2. When the operator is on, the EL device is locked when the door is closed and unlocked when the door is opening. When the 3-position switch is set to OFF, the EL device is locked.

**Figure 3-7.** Sample Wiring for a Fail Secure EL (Electric Latch Retraction) Locking Device

## 4. KEYPAD SETTINGS

Settings (except for close speed) for the Astro Swing Power Operator System are changed using keypad pushbuttons and an alphanumeric display on the Astro Swing control box (Figure 4-1 and Figure 4-2). Close speed is changed using dials on the control box (Figure 4-1).

See page 9 and page 10 for directions for changing the values of settings.

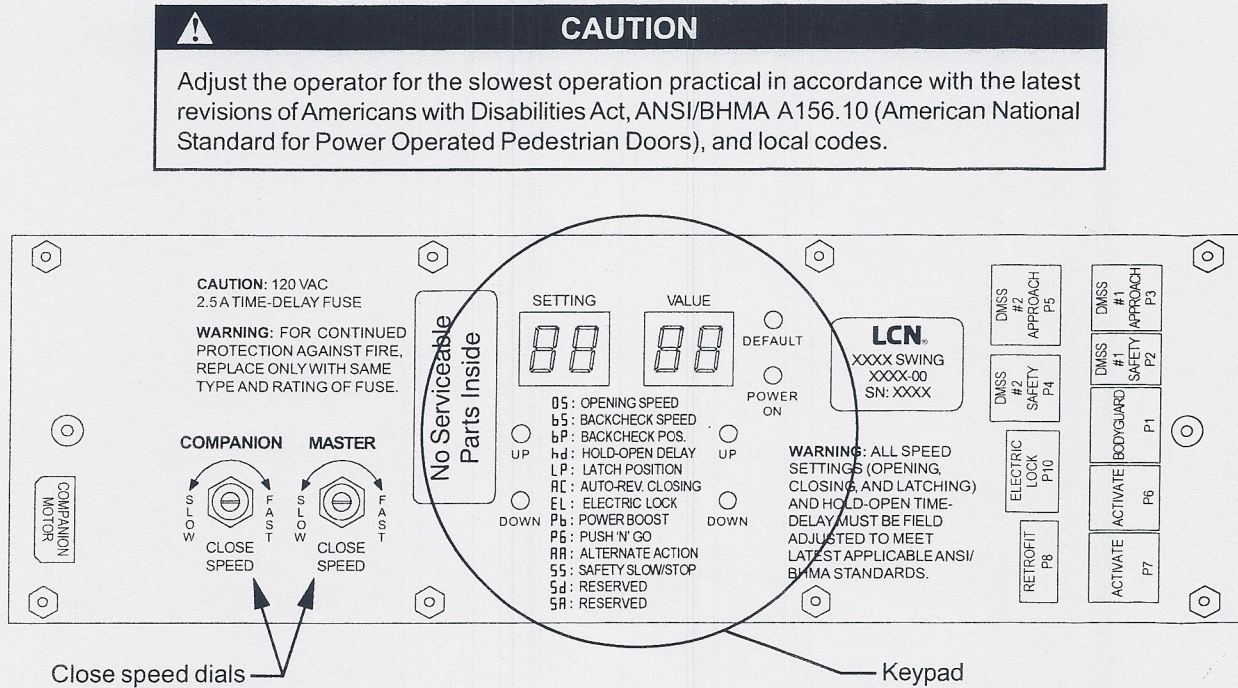


Figure 4-1. Control Box Panel with Keypad

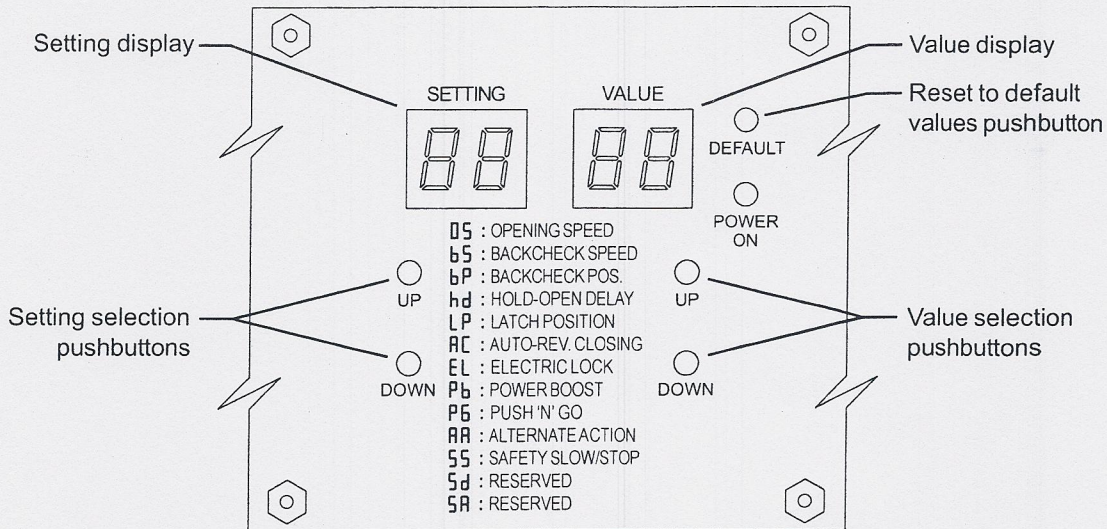


Figure 4-2. Closeup of Control Box Keypad

## 4. KEYPAD SETTINGS (continued)



### WARNING

**KEEP HANDS, CLOTHING, WIRES, TOOLS, LADDERS, ETC. AWAY FROM THE DOOR WHEN THE OPERATOR IS INITIALLY TURNED ON.**

See Figure 4-3 for definitions of the positions of the door throughout the opening and closing cycle.

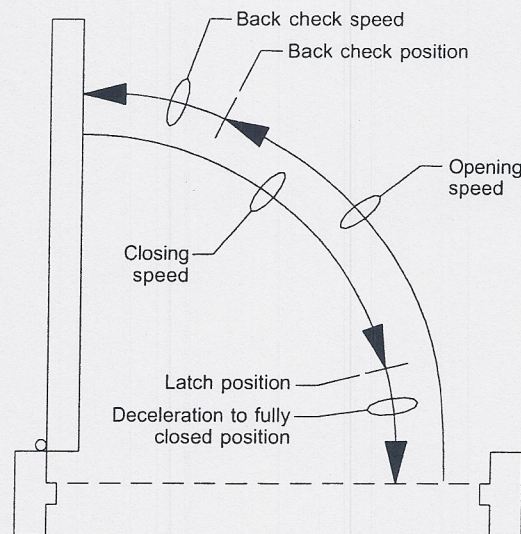
See Table 4-1 for explanations of the keypad settings.

#### To change setting values:

1. Set the 3-position switch, if used, to OFF.
2. Apply AC power. The POWER light will illuminate and the display will remain blank.
3. Press any **two** pushbuttons at the same time for 1 second to turn on the keypad. The display will illuminate.
4. Press the UP or DOWN setting selection pushbutton to select the desired setting. The setting is shown in the SETTING display, and the current value for that setting is shown in the VALUE display.
5. Press the UP or DOWN value selection pushbutton to select the desired value for the displayed setting. The value for the setting is indicated in the VALUE display.
6. The keypad will automatically turn off after 5 minutes of inactivity.

#### To reset all values to default (default values are listed in Table 4-1 under "Selectable Values"):

1. Set the 3-position switch, if used, to OFF.
2. Apply AC power. The POWER light will illuminate, and the display will remain blank.
3. Press any **two** pushbuttons at the same time for 1 second to turn on the keypad. The display will illuminate.
4. Press the DEFAULT pushbutton for 4 seconds.
5. The values are set to default, and the display will indicate the opening speed setting and value.
6. The keypad will automatically turn off after 5 minutes of inactivity.



**Figure 4-3. Door Position Definitions**

#### 4. KEYPAD SETTINGS (continued)

Table 4-1. Keypad Settings

Setting	Setting Display	Selectable Values	Values as Displayed	Description
Opening Speed	05	01 = slow 02 = medium 03 = fast (default = 01)	01 02 03	Controls opening speed of any normal weight and size door
back check Speed	b5	01 = 1 door 02 = 2 doors (default = 01)	01 02	Controls speed of door near full open position to prevent door slamming open
back check Position	bP	45-80 degrees (default = 70)	45 - 80	Approximate angle at which door begins to decelerate near the full open position
hold open delay	hd	01-32 seconds (default = 05)	01 - 32	Amount of time (in seconds) door remains fully open following an activate signal
Latch Position	LP	00-23 degrees (default = 13)	00 - 23	Approximate angle at which door begins to decelerate near the full closed position
Auto reverse Closing	RC	off, on (default = off)	0F 0n	When on, door will re-open upon hitting an obstruction
Electric Lock	EL	off SA = fail safe SE = fail secure (default = off)	0F 5A 5E	To turn on, set to SA (fail safe) or SE (fail secure) to match locking device connected to control box locking interface receptacle (P10); when on, causes a 1 second delay between activate signal and door opening to allow time for most electric locks to disengage before operator opens door
Power boost	Pb	off 5 seconds continuous (default = off)	0F 55 Cn	When on, increases closing force of door from 9 lbs to 18 lbs to close door against high winds or stack pressure; turns on for 5 seconds or continuously after door reaches latch position during closing cycle; disabled by Power Boost disable input
Push 'N' Go	P6	not applicable	not applicable	Not functional on Astro Swing control box
Alternate Activate	AA	off, on (default = off)	0F 0n	When on, door stays open until a second activate signal is received
Safety Slow/Stop	55	slow, stop (default = slow)	5L 5P	Determines response to a DMSS on the safety side of the door; if SL (slow), door goes to back check speed; if SP (stop), door stops for 5 seconds, then continues opening at back check speed
5d	5d	Reserved	Reserved	Reserved
5A	5A	Reserved	Reserved	Reserved

## 5. SYSTEM TEST



### WARNING

**KEEP HANDS, CLOTHING, WIRES, TOOLS, LADDERS, ETC. AWAY FROM THE DOOR WHEN THE OPERATOR IS INITIALLY TURNED ON.**

- 5.1. With the door closed, set the 3-position switch, if used, to AUTO and turn on all AC power. For applications using companion door, try to get both doors to open same amount of degrees before hitting hard stop (either internal gearbox stop or rubber bumper on wall).
- 5.2. Activate the operator using an activation device. The operator should perform one sizing cycle.

**Sizing Cycle:** Occurs when the door is activated for the first time after power is turned on. During the sizing cycle, the door opens and closes once.

**If the door sizes properly,** go to step No. 5.3.

**If the door does not open at all** during the sizing cycle:

- Check that the 3-position switch, if used, is not set to OFF.
- Check door for binds and proper mechanical installation.
- Verify that all safety sensors are inactive.
- If an electromechanical lock is used, check that the lock disengages before the operator opens the door.
- Verify that the Breakaway switch, if used, is connected to NC contacts. If a Breakaway switch is not used, check that the Breakaway cable coming from the control box logic board is jumpered (jumper part No. 81269).
- Check fuse, wiring, and connections.
- Adjust the operator as follows and check door operation:
  - Opening speed: ..... 01
  - Back check speed: ..... 01 for one door, 02 for two doors
  - Hold open delay: ..... 05
  - Back check position: ..... 75
  - Latch position: ..... 10
  - Close speed: ..... medium
  - Electric lock: ..... SA (fail safe) or SE (fail secure) to match lock

**If the door does not open fully** during the sizing cycle, check door for binds, obstructions, or items that could activate safety sensors.

- 5.3. After the sizing cycle is complete and the door is closed, apply a maintained activation signal and check that the door remains open while the activation signal is applied. Then release the activate signal and verify door closes after the open time delay expires.

## 5. SYSTEM TEST (continued)

- 5.4. To check the function of the door safety device:
  - 5.4.1. Activate the door and then activate the approach side safety device while the door is open. The door should not close while the safety device is activated. Next, deactivate the safety device. The door should close after the hold open time delay expires.
  - 5.4.2. With the door closed, activate the safety side safety device, then activate the door. The door should not open while the safety device is activated. Next, deactivate the safety device. The door should open when activated.
- 5.5. Set the 3-position switch, if used, to HOLD. Verify that the door opens and stays open.
- 5.6. Set the 3-position switch, if used, to OFF. Verify that the door closes. Verify that an activate signal does not open the door.
- 5.7. If a Breakaway switch is connected, set the 3-position switch, if used, to AUTO, then break open the door. Verify that an activate signal does not cause the door to move. Re-latch the door after testing.
- 5.8. Do not release the system for service until it is operating properly.

## 6. TROUBLESHOOTING

- 6.1. Identify all switch and sensor inputs that are currently active:
  - 6.1.1. Remove breakaway jumper to enter diagnostic mode.  
**Note:** When in diagnostic mode, controller will not open door.
  - 6.1.2. Keypad display shows each active input signal for 1 second. See table below:

(Key switch) set to Auto OR is not present	SA80
(Key switch) set to OFF	SA81
(Key switch) set to HOLD	SA82
(Activate) input is ON	SA83
(DMSS approach) activate input is ON	SA84
(DMSS safety) slowdown input is ON	SA85
(Carpet Safety) input is ON	SA86
(Bodyguard) input is ON	SA87
(Power Boost Disable) input is ON	SA88

For example, if key switch is set to Auto, Activate button is pressed, and DMSS sees something on the safety side, then display will repeat the sequence SA80, SA83, SA85 continuously until breakaway jumper is replaced.

- 6.1.3. After completing diagnostics, reinstall breakaway jumper for normal operation.

## 6. TROUBLESHOOTING (continued)

- 6.2. If control box does not function and the error message **Er##** flashes on the control box Setting and Value displays, turn AC power off and on to reset the control box. The following are common errors and suggested fixes:

**ER 06:** Master motor problem - verify master motor cable is connected to motor.

**ER 14:** Companion door added to a setup that was already sized - turn AC power off, then on and resize with both doors connected.

If problem cannot be corrected by using suggested fixes, contact 1-800-526-2400.

## 7. RELEASE FOR SERVICE

- 7.1. Remove all tools, installation equipment, and debris from the vicinity of the door.
- 7.2. Install all safety, traffic control, and instruction decals on the door as required by the latest revision of ANSI/BHMA A156.10. **This is very important! Failure to do this leaves the installer LIABLE for any accident that might occur. This must be done!**
- 7.3. Verbally instruct the owner or person in charge of the proper operation of the door.
- 7.4. Instruct the owner or person in charge to routinely inspect the door for the following:
- Visible damage
  - Developing problems
  - Minor preventive maintenance
- 7.5. Instruct the owner or person in charge who and where to call for service when required.



### IMPORTANT

Make sure to install all safety, traffic control, and instruction decals on the door as required.

